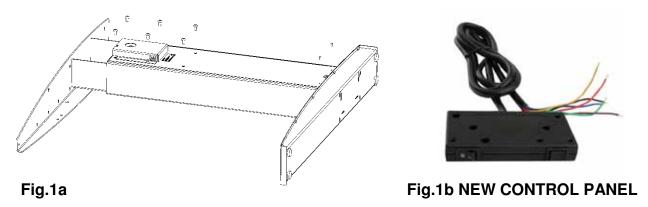
## R103521

### **IMPORTANT**

Make sure to unplug the table before starting this operation

## **HOW TO:**

1. Disassemble the table and place the left column (power leg) on a flat surface.



- 2. Remove the 6 hexagon socket screws as well as the 2 screws at the bottom of the leg (Fig. 1a)
- 3. Remove the 2 covers
- 4. Remove the 3 screws marked with arrows on Fig. 2

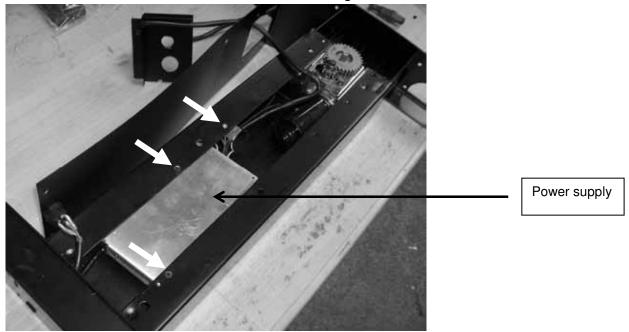


Fig. 2

- 5. Pull out the power supply and turn it around
- 6. Cut the wire of the defect control panel and pull it out of the gear cover (Fig. 3)

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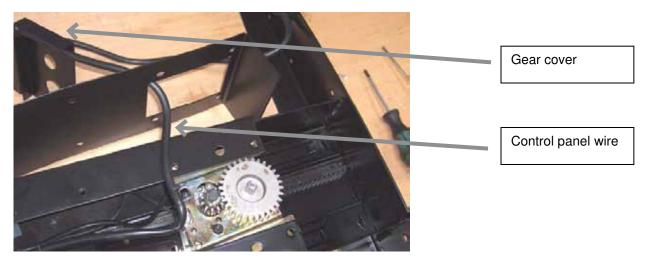


Fig. 3

7. Disconnect the 6 small wires of the defect control panel one by one, every time making sure to connect the wires of the new control panel to the same terminal (Fig. 4)

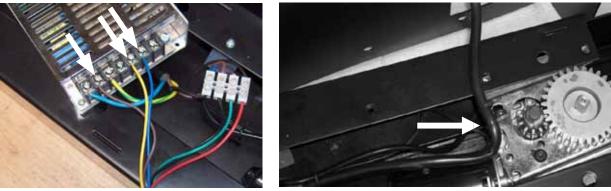


Fig. 4 Fig. 5

8. Remove the rest of the defect control panel

- 9. Tighten the new control panel to the gear using 2 binding strips (Fig. 5)
- 10. Assemble the rest of the parts backwards of the way the disassembly was done
- 11. Run the leg to its maximum stroke and connect the wire of the new control panel to the upper part using 2 binding strips (Fig. 6)

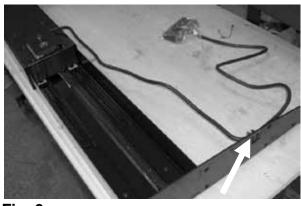


Fig. 6

12. The table frame is now ready for re-assembly

#### **NEED HELP?**

Contact us on <a href="mailto:conset.com">conset@conset.com</a>
for further assistance